





## Specifications

Size	Style	Outside Diameter
4"	 Solid	4.215"
4"	 4,8 Hole Pattern	4.215"
4"	 4,6,8 Hole Pattern	4.215"
4"	 4,8,12 Hole Pattern	4.215"

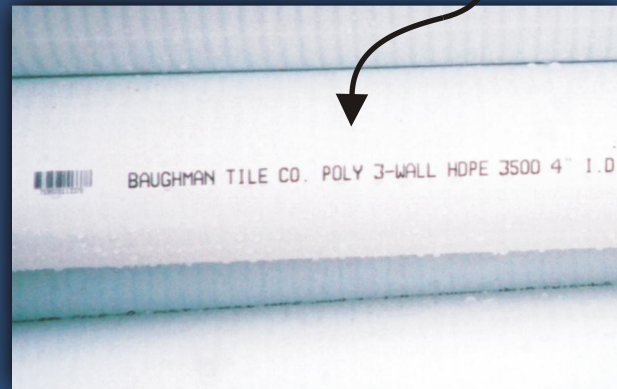
- 10 ft. length standard with one spin-welded coupling
- Standard 5/8" leach holes (3/4", and 1/2" also available)
- Exceeds ASTM 405 & ASTM F810 standards
- Meets all Midwest State requirements

## Packaging

- 5 pieces per bundle (50 ft.)
- 90 pieces per pallet (900 ft.)
- 24 pallets per standard flatbed truck (21,600 ft.) Full load
- 1/2 load shipments also available

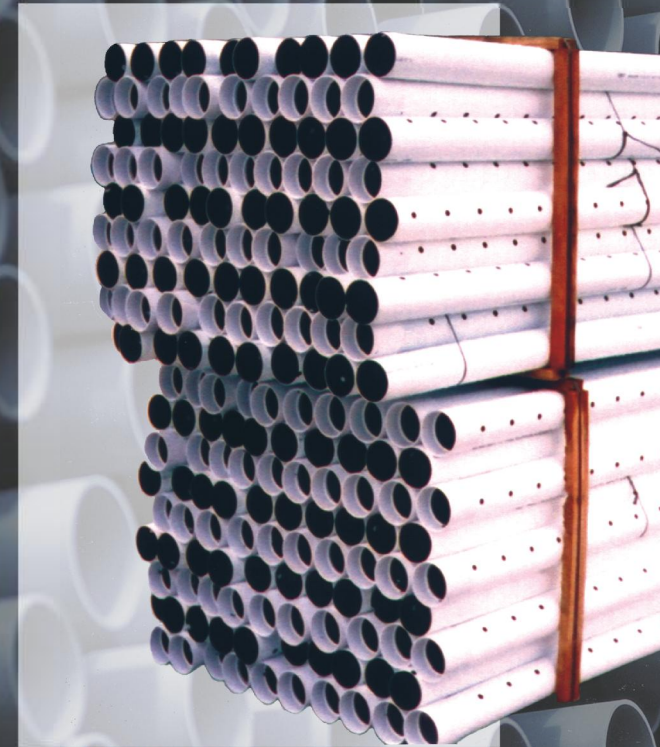


Look for  
the BTC  
**POLY 3-WALL**  
Marking



# POLY 3-WALL

HDPE Sewer & Drain/Leach Bed Pipe



Strength

Durability

Efficiency

 **Baughman Tile Co.**  
Pioneers in the Drainage Industry

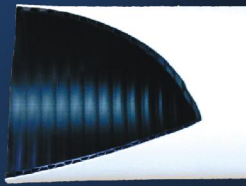
8516 Twp. Rd. 137  
Paulding, Ohio 45879  
(419) 399-3160  
1-800-837-3160

email: [info@baughmantile.com](mailto:info@baughmantile.com)  
[www.baughmantile.com](http://www.baughmantile.com)

 **Baughman Tile Co.**  
Pioneers in the Drainage Industry

Baughman Tile Company introduces our newest innovative polyethylene pipe:

# POLY 3-WALL



Poly 3-Wall features three bonded polyethylene layers: a black inner wall and a smooth white laminated outer wall are bonded together with a corrugated structural core.

This special construction gives Poly 3-wall more strength, durability and efficiency than conventional sewer/drain or PVC pipe.



## Poly 3-wall Coupling:

- High Density
- Welded to the pipe
- Consistent dimensions and fit
- Fits any standard Sewer & Drain fitting

Baughman Tile Co. also stocks a complete line of standard sewer & drain fittings which will complement our **POLY 3-WALL** pipe.

## Performance

### Strength

- Superior strength-to-weight ratio
- High density polyethylene will not crack or flatten under normal loads.
- More than twice the strength of standard corrugated HDPE pipe

4" pipe	Pipe Stiffness*
Poly 3-Wall	27 psi
Competitors Triple Wall	22 psi
Standard PE Sewer/Drain Pipe	9 psi

\* at 5% deflection

- Poly 3-Wall meets or exceeds ASTM F 810 when installed in accordance to ASTM F 481.

### Durability

- Excellent Impact resistance
- Resistant to abrasion and corrosion

### Efficiency

- Light Weight - equal in weight to regular corrugated HDPE pipe
- Cost Effective - Less expensive than regular pipe with comparable strength and stiffness ratings



## Applications



### Residential Drainage

- Down-spout runoff
- Sump pump outlet
- Foundation/footer drainage
- Curtain drains

### Septic Leach Fields

- Standard 5/8" leach hole perforations
- Several hole orientations available

### Other Applications

- Retaining Walls
- Agricultural drain outlets
- Irrigation
- Parks, golf courses